

# Welding Certificate

**1090-2.00029.GSIDu.2013.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>ArcelorMittal Belval &amp; Differdange</b>  <b>Rue Emile Mark 4503 Differdange LUXEMBOURG</b>	
<b>welding shop</b>	ArcelorMittal Belval & Differdange, Rue Pierre Gansen 12, 4570 Niedercorn, LUXEMBOURG	
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>	
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 135, 138, 141, 783	
<b>Material Group</b>	1.1, 1.2, 1.3, 2.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. Teddy Quenee, EWE	born on: 02.12.1972
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Romain Bieber, IWS Petrus Van Wissen, IWS	born on: 09.12.1965 born on: 22.03.1967
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	31.01.2013	
<b>Period of validity</b>	02.02.2020	
<b>Remarks</b>	see reverse	

**Place and date of issue** Duisburg, 14.03.2017  
Klotzki/DR

  
Dipl.-Ing. Rothbauer  
Deputy head of certification  
certification office