



**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/01-CPR-13-1

1) Code of the product type: **S235JR**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.

Fábrica de Bergara

C/Ibarra,6

20570 – Bergara (Guipúzcoa – España)

T +34 943 76 19 40

sections.arcelormittal.com

System of assessment and verification of constancy of performance of the product:

System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo

Quality and Technical Customer

Service Manager

Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
100	140	195			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
	100	140	22		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at +20°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,35		
	30	40	0,35		
	40	140	0,38		
<b>Durability</b> (Chemical composition)	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,17	Cu : 0,55	
			Mn : 1,40	S : 0,040	
		P : 0,040	N** : 0,012		
* For nominal thickness > 40 mm C: 0,20. For nominal thickness >100 mm: C content upon agreement					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/02-CPR-13-1

1) Code of the product type: **S235J0**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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C/Ibarra,6  
20570 – Bergara (Guipúzcoa – España)  
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sections.arcelormittal.com

System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
100	140	195			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
	100	140	22		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at 0°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,35		
	30	40	0,35		
40	140	0,38			
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,17	Cu : 0,55	
			Mn : 1,40	S : 0,035	
		P : 0,035	N** : 0,012		
* For nominal thickness >100 mm: C content upon agreement.					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/03-CPR-13-1

1) Code of the product type: **S235J2**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

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Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
100	140	195			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
	100	140	22		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at -20°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,35		
	30	40	0,35		
40	140	0,38			
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,17 Mn : 1,40 P : 0,030	Cu : 0,55 S : 0,030	
* For nominal thickness >100 mm: C content upon agreement. Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0,02% Al)					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/04-CPR-13-1

1) Code of the product type: **S275JR**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	275		
	16	40	265		
	40	63	255		
	63	80	245		
	80	100	235		
100	140	225			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	410	560	
	100	140	400	540	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	23		
	40	63	22		
	63	100	21		
	100	140	19		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at +20°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,40		
	30	40	0,40		
40	140	0,42			
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,21 Mn : 1,50 P : 0,040	Cu : 0,55 S : 0,040 N** : 0,012	
* For nominal thickness > 40 mm C: 0,22. For nominal thickness >100 mm: C content upon agreement					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/05-CPR-13-1

1) Code of the product type: **S275J0**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	275		
	16	40	265		
	40	63	255		
	63	80	245		
	80	100	235		
100	140	225			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	410	560	
	100	140	400	540	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	23		
	40	63	22		
	63	100	21		
	100	140	19		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at 0°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,40		
	30	40	0,40		
40	140	0,42			
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,18	Cu : 0,55	
			Mn : 1,50	S : 0,035	
		P : 0,035	N** : 0,012		
* For nominal thickness >100 mm: C content upon agreement.					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/06-CPR-13-1

1) Code of the product type: **S275J2**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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C/Ibarra,6  
20570 – Bergara (Guipúzcoa – España)  
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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	275		
	16	40	265		
	40	63	255		
	63	80	245		
	80	100	235		
100	140	225			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	410	560	
	100	140	400	540	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	23		
	40	63	22		
	63	100	21		
100	140	19			
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
	140	27 at -20°C			
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,40		
	30	40	0,40		
40	140	0,42			
<b>Durability</b> (Chemical composition)	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,18 Mn : 1,50 P : 0,030	Cu : 0,55 S : 0,030	
* For nominal thickness >100 mm: C content upon agreement. Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0,02% Al)					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/07-CPR-13-1

1) Code of the product type: **S355JR**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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sections.arcelormittal.com

System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2	
	I and H sections		EN 10034	
	Tapered Flange I		EN 10024	
	UPE, UPN		EN 10279	
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>	
	>	≤	min	
		16	355	
	16	40	345	
	40	63	335	
	63	80	325	
	80	100	315	
100	140	295		
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>	
	>	≤	min	max
	≤3	100	470	630
	100	140	450	600
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	min	
	≤3	40	22	
	40	63	21	
	63	100	20	
	100	140	18	
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>	
	>	≤	min	
		140	27 at +20°C	
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	max	
		30	0,45	
	30	40	0,47	
	40	140	0,47	
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	max	
		140	C* : 0,24	Cu : 0,55
			Si : 0,55	S : 0,040
			Mn : 1,60	N** : 0,012
		P : 0,040		
* For nominal thickness >100 mm: C content upon agreement.				
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present				

EN 10025-1:2004

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/08-CPR-13-1

1) Code of the product type: **S355J0**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	315		
100	140	295			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	470	630	
	100	140	450	600	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	22		
	40	63	21		
	63	100	20		
100	140	18			
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at 0°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,45		
	30	40	0,47		
40	140	0,47			
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,20 Si : 0,55 Mn : 1,60 P : 0,035	Cu : 0,55 S : 0,035 N** : 0,012	
* For nominal thickness > 30 mm C: 0,22. For nominal thickness >100 mm: C content upon agreement					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					





**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/09-CPR-13-1

1) Code of the product type: **S355J2**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

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System of assessment and verification of constancy of performance of the product:  
System 2+

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The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager

Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	315		
100	140	295			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	470	630	
	100	140	450	600	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	22		
	40	63	21		
	63	100	20		
100	140	18			
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at -20°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,45		
	30	40	0,47		
40	140	0,47			
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,20 Si : 0,55 Mn : 1,60	Cu : 0,55 S : 0,030 P : 0,030	
* For nominal thickness > 30 mm C: 0,22. For nominal thickness >100 mm: C content upon agreement Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0,02% Al)					

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/10-CPR-13-1

1) Code of the product type: **S355K2**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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sections.arcelormittal.com

System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	315		
100	140	295			
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	470	630	
	100	140	450	600	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	22		
	40	63	21		
	63	100	20		
100	140	18			
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
	140	40 at -20°C			
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,45		
	30	40	0,47		
40	140	0,47			
<b>Durability</b> (Chemical composition)	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C* : 0,20 Si : 0,55 Mn : 1,60	Cu : 0,55 S : 0,030 P : 0,030	
* For nominal thickness > 30 mm C: 0,22. For nominal thickness >100 mm: C content upon agreement Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0,02% Al)					



# ArcelorMittal

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-2/11-CPR-13-1

1) Code of the product type: **S450J0**

According to EN 10025-2

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.

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20570 – Bergara (Guipúzcoa – España)

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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo

Quality and Technical Customer

Service Manager

Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	450		
	16	40	430		
	40	63	410		
	63	80	390		
	80	100	380		
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≤3	100	550	720	
	100	140	530	700	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≤3	40	17		
	40	63			
	63	100			
100	140				
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		140	27 at 0°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		30	0,47		
	30	40	0,49		
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		140	C : 0,20	Cu : 0,55	
			Si : 0,55	S : 0,035	
			Mn : 1,70	N : 0,025	
		P : 0,035			



# ArcelorMittal

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-4/05-CPR-13-1

1) Code of the product type: **S420M**

According to EN 10025-4

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.

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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo

Quality and Technical Customer

Service Manager

Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2	
	I and H sections		EN 10034	
	Tapered Flange I		EN 10024	
	UPE, UPN		EN 10279	
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>	
	>	≤	min	
		16	420	
	16	40	400	
	40	63	390	
	63	80	380	
	80	100	370	
100	140	365		
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>	
	>	≤	min	max
		40	520	680
	40	63	500	660
	63	80	480	640
	80	100	470	630
	100	140	460	620
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	min	
		140	19	
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>	
	>	≤	min	
		140	40 at -20°C	
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	max	
		16	0,43	
	16	40	0,45	
	40	63	0,46	
63	140	0,47		
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	min	max
		140		C : 0,18    Ti : 0,05 Mn : 1,70    Cr : 0,30 Si : 0,50    Mo : 0,20 P : 0,035    Ni : 0,80 S : 0,030    Cu : 0,55 Nb : 0,05    N : 0,025 V : 0,12
			Al* : 0,02	
* If sufficient other nitrogen binding elements are present, the minimum aluminium requirement does not apply				

EN 10025-1:2004



**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-4/07-CPR-13-1

1) Code of the product type: **S460M**

According EN 10025-4

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.

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System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager

Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2	
	I and H sections		EN 10034	
	Tapered Flange I		EN 10024	
	UPE, UPN		EN 10279	
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>	
	>	≤	min	
		16	460	
	16	40	440	
	40	63	430	
	63	80	410	
	80	100	400	
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>	
	>	≤	min	max
		40	540	720
	40	63	530	710
	63	80	510	690
	80	100	500	680
	100	140	490	660
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	min	
		140	17	
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>	
	>	≤	min	
		140	40 at -20°C	
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	max	
		16	0,45	
	16	40	0,46	
	40	63	0,47	
<b>Durability (Chemical composition)</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>	
	>	≤	min	max
		140		C : 0,18    Ti : 0,05 Mn : 1,70    Cr : 0,30 Si : 0,60    Mo : 0,20 P : 0,035    Ni : 0,80 S : 0,030    Cu : 0,55 Nb : 0,05    N : 0,025 V : 0,12
			Al* : 0,02	
	* If sufficient other nitrogen binding elements are present, the minimum aluminium requirement does not apply			

EN 10025-1:2004

**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-5/01-CPR-13-1

1) Code of the product type: **S355J0W**

According to EN 10025-5

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.  
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sections.arcelormittal.com

System of assessment and verification of constancy of performance of the product:  
System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo  
Quality and Technical Customer  
Service Manager



Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	355		
	16	40	345		
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≠3	40	470	630	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≠3	40	22		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		40	27 at 0°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		16	0,52		
	16	40	0,52		
<b>Durability</b> (Chemical composition)	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min	max	
		40		C : 0,16 S : 0,040 Si : 0,50 N* : 0,009 P : 0,040	
			Mn : 0,50 Cu : 0,25 Cr : 0,40	Mn : 1,50 Cu : 0,55 Cr : 0,80	
	* It is permissible to exceed the specified values provided that for each increase of 0,001 % N, the Pmax content will be reduced by 0,005%; the N content of the ladle analysis, however, shall not be more than 0,012%. The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present. The N binding elements shall be mentioned in the inspection document.				
The steels may show a Ni content of max. 0,65%. The steels may contain max. 0,30% Mo and max. 0,15% Zr.					



**Declaration of Performance**  
(according to Regulation EU No 305/2011)

No. AMBE-5/02-CPR-13-1

1) Code of the product type: **S355J2W**

According to EN 10025-5

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

2) ArcelorMittal Gipuzkoa, S.L.U.

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System of assessment and verification of constancy of performance of the product:

System 2+

Notified factory production control certification body No. 0099 AENOR performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in point 1 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2. Signed for and on behalf of the manufacturer by:

Jose María Galindo

Quality and Technical Customer

Service Manager

Date : 03.05.2017

Essential characteristic		Performance		Harmonised technical specification	
<b>Tolerances on dimensions and shape</b>	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
<b>Yield strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min		
		16	355		
	16	40	345		
<b>Tensile strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (MPa)</b>		
	>	≤	min	max	
	≠3	40	470	630	
<b>Elongation</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min		
	≠3	40	22		
<b>Impact strength</b>	<b>Nominal thickness (mm)</b>		<b>Values (J)</b>		
	>	≤	min		
		40	27 at -20°C		
<b>Weldability</b>	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	max		
		16	0,52		
	16	40	0,52		
<b>Durability</b> (Chemical composition)	<b>Nominal thickness (mm)</b>		<b>Values (%)</b>		
	>	≤	min	max	
		40		C : 0,16 S : 0,035 Si : 0,50 N* : 0,009 P : 0,035	
			Mn : 0,50 Mn : 1,50 Cu : 0,25 Cu : 0,55 Cr : 0,40 Cr : 0,80		
* It is permissible to exceed the specified values provided that for each increase of 0,001 % N, the Pmax content will be reduced by 0,005%; the N content of the ladle analysis, however, shall not be more than 0,012%. The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present.					
Addition of nitrogen binding elements: the steels shall contain at least one of the following elements: Al total ≥ 0,020%, Nb: 0,015 - 0,060%, V: 0,02-0,12%, Ti: 0,02 - 0,10%. If these elements are used in combination, at least one of them shall be present with the minimum content indicated.					
The steels may show a Ni content of max. 0,65%. The steels may contain max. 0,30% Mo and max. 0,15% Zr.					
Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0,02% Al)					