ArcelorMittal Europe - Long Products
ArcelorMittal Belval & Differdange
Quality Management
Rue Emile Mark | L-4503 Differdange | Luxembourg
sections.sales@arcelormittal.com



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Surface Condition

We confirm that all our material is delivered with Surface Condition according to ASTM A6, respectively EN10163-3, as indicated in the order confirmation.

In these both norms it is stated that:

Surface discontinuities are inherent to continuous casting and hot rolling processes.

Depending of their depth, discontinuities are defined as:

- -Imperfection: Permissible, without repair, esthetic only
- -Defect: Not permissible without repair.

Thus, surface imperfections are allowed according to the standard delivery requirements for surface condition.

Concerning defects, during internal quality control, material may be put aside for repair by grinding in accordance with the standard delivery requirements for surface condition.

As a result, imperfections and/or grinding marks may be observed on the material surface in full compliance with the applicable standards.

We hope the present declaration will help you.

For any further information/clarification, please feel free to contact us.