

CERTIFICATION BODY

CERTIFICATE OF FACTORY PRODUCTION CONTROL

No 1436 – CPD – 0001

In compliance with the Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to construction products (Construction Products Directive – CPD), according to the changes performed by the Council Directive 93/68/EEG of 22 July 1993 it is hereby certified that a metallurgical building product:

**Hot rolled sections of structural steels:
angles, channels, beams according to
PN-EN 10025-1:2007 and PN-EN 10025-2:2007**

produced by the manufacturer:

**ArcelorMittal Poland S.A. Departament in Dąbrowa Górnicza
Al. J. Piłsudskiego 92, 41-308 Dąbrowa Górnicza**

in the factory:

**ArcelorMittal Poland S.A. Departament in Dąbrowa Górnicza
Al. J. Piłsudskiego 92, 41-308 Dąbrowa Górnicza**

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan.

The Notified Body – Institutions for Research and Certification „ZETOM” named after Professor Fryderyk Staub in Katowice has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

PN-EN 10025-1:2007 IDT EN 10025-1:2004

are fulfilled.

This certificate issued with reference to the change of property rights covers the period from 2 October 2007 and remains valid as long as the conditions laid down in the harmonized technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Date of first issue this certificate: 25.04.2006

DYREKTOR OŚRODKA
BADAŃ I CERTYFIKACJI
ZAKŁADÓW „ZETOM” KATOWICE


mgr inż. Ewa Suchan



ANNEX No 1436 – CPD – 0001/1
TO THE CERTIFICATE OF FACTORY PRODUCTION CONTROL
No 1436 – CPD – 0001

In compliance with the Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to construction products (Construction Products Directive – CPD), according to the changes performed by the Council Directive 93/68/EEG of 22 July 1993 it is hereby certified that a metallurgical building product:

**Hot rolled sections of structural steels:
angles, channels, beams according to
PN-EN 10025-1:2007 and PN-EN 10025-4:2007**

produced by the manufacturer:

**ArcelorMittal Poland S.A. Departament in Dąbrowa Górnicza
Al. J. Piłsudskiego 92, 41-308 Dąbrowa Górnicza**

in the factory:

**ArcelorMittal Poland S.A. Departament in Dąbrowa Górnicza
Al. J. Piłsudskiego 92, 41-308 Dąbrowa Górnicza**

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan.

The Notified Body – Institutions for Research and Certification „ZETOM” named after Professor Fryderyk Staub in Katowice has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This annex to the certificate attests that all provisions concerning the attestation of factory production control described in the Annex ZA of the standard:

PN-EN 10025-1:2007 IDT EN 10025-1:2004

are fulfilled.

*This annex to the certificate which was first issued on **25 April 2006** is valid as long as the conditions laid down in the harmonized technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.*

DYREKTOR OŚRODKA
BADAŃ I CERTYFIKACJI
ZAKŁADÓW „ZETOM” KATOWICE

[Signature]
mgr inż. Ewa Suchan



DYREKTOR NACZELNY
[Signature]
mgr inż. Robert Zienik

ZAKŁAD CERTYFIKACJI**ANNEX No. 1436 – CPR – 0036/A**
TO CERTIFICATE OF CONFORMITY OF THE FACTORY
PRODUCTION CONTROL No. 1436 – CPR – 0001

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR – Official Journal of the EU L88 of 4.04.2011) this Annex to certificate applies to the construction product:

Hot rolled products – angles, channels, I-sections made of structural steels with improved atmospheric corrosion resistance in grade and dimensions according to the Enclosure 1, to be used in metal structures or in composite metal and concrete structures.

Produced by or for:

ArcelorMittal Poland S.A. Oddział w Dąbrowie Górniczej
Al. J. Pilsudskiego 92, 41-308 Dąbrowa Górnicza

produced in the manufacturing plant(s):

ArcelorMittal Poland S.A. Oddział w Dąbrowie Górniczej
Al. J. Pilsudskiego 92, 41-308 Dąbrowa Górnicza

This Annex to certificate attests that all provisions concerning the assessment and verification of constancy of performance described in enclosure ZA of the standard(s):


PN-EN 10025-1:2007 (IDT EN 10025-1:2004)

under system 2⁺ with reference to constancy of performance that are defined in this Annex to certificate are applied and that

the factory production control fulfils all the prescribed requirements for these performances.

This Annex to certificate was issued on 27.02.2015 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performances of the declared essential characteristics, do not change, and on condition that certificate of conformity of the factory production control which was first issued on 25.04.2006 will not be suspended or withdrawn by the factory production control certification body.

DYREKTOR ds. CERTYFIKACJI


mgr inż. Ewa Suchan



PREZES ZARZĄDU


dr inż. Mateusz Górka

Katowice, 27 February, 2015

**Enclosure no. 1
to the Annex no. 1436-CPR-0036/A
to the Certificate no. 1436-CPR-0001
of 27.02.2015**

Hot rolled products made of structural steels with improved atmospheric corrosion resistance.

Product	Classification standard	Dimensions	Steel grade	Performance
angels	PN-EN 10025-5:2007	thickness 4,0÷20,0 mm height max 150,0 mm	S235J0W S235J2W S355J0W S355J2W	- according to PN-EN 10025-5:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability (chemical composition) - according to PN-EN 10056-1:2000 PN-EN 10056-2:1998, PN-EN 10056-2:1998/Ap1:2003 <ul style="list-style-type: none"> • dimensions and shape tolerance
channels	PN-EN 10025-5:2007	thickness 7,0÷16,0 mm height max 300,0 mm	S235J0W S235J2W S355J0W S355J2W	- according to PN-EN 10025-5:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability (chemical composition) - according to PN-EN 10279:2003 <ul style="list-style-type: none"> • dimensions and shape tolerance
I-sections	PN-EN 10025-5:2007	thickness 2,8÷40,0 mm height max 550,0 mm	S235J0W S235J2W S355J0W S355J2W	- according to PN-EN 10025-5:2007 <ul style="list-style-type: none"> • elongation • tensile strength • yield strength • impact strength • weldability (chemical composition) • durability (chemical composition) - according to PN-EN 10034:1996, PN-NE 10034:1996/Ap1:1999 <ul style="list-style-type: none"> • dimensions and shape tolerance

DYREKTOR ds. CERTYFIKACJI
UZ *Wolich*
mgr inż. Ewa Suchan



PREZES ZARZĄDU
M/G
dr inż. Mateusz Górka