



ARCELORMITTAL POLAND S.A. UNIT IN DABROWA
GORNICZA (470500)
UL. J. PILSUDSKIEGO 92,
DABROWA GORNICZA, PL-41 308
POLAND

Reference: T1289093 NE/NV
Project Number: 3379951

ATTN: Mr. Zdzislaw Kopinski

Steel Mill Facility Renewal of Approval of ArcelorMittal Pland S.A. Unit in Dabrowa Gornicza, Poland

We have received the ABS Plant Survey report GW2557671 dated 26 February 2014 together with your submittals of May and November 2014 together with email discussion relative to the subject. With regard thereto we advise that ArcelorMittal Poland S.A. Unit in Dabrowa Gornicza, Poland is considered approved to supply ABS ordinary & higher strength hull steel as outlined below, provided the *ABS Materials and Welding Rules Part 2 (2014)* are adhered to in all respects and all production and inspection are carried out to the satisfaction of the attending ABS Surveyor.

Product	:	Section
ABS Grades	:	A
Maximum Thickness	:	30 mm
Steel Making	:	BOF
Deoxidation Practice	:	Silicon
Fine Grain Practice	:	Aluminum
Casting Process	:	Continuously Cast
Heat Treatment	:	As-Rolled
Marking	:	AB/A

Product	:	Slabs, Blooms, Billets*
ABS Grades	:	A/B/D
Maximum Thickness	:	300 mm
Steel Making	:	BOF
Deoxidation Practice	:	Silicon
Fine Grain Practice	:	Aluminum
Casting Process	:	Continuously Cast
Marking	:	AB/A, AB/B, AB/ D

**ABS approval covers semi-finished products that are supplied to ABS approved rolling mill facilities*



Product	:	Slabs, Blooms, Billets*
ABS Grades	:	AH/DH/EH 32/36
Maximum Thickness	:	300 mm
Steel Making	:	BOF
Deoxidation Practice	:	Silicon
Fine Grain Practice	:	Aluminum + Vanadium
Casting Process	:	Continuously Cast
Marking	:	AB/AH 32/36, AB/DH 32/36. AB/EH 32/36

**ABS approval covers semi-finished products that are supplied to ABS approved rolling mill facilities*

The approval is valid for five years subject and will expire on 25 February 2019. Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request renewal of approval prior to the five year expiry date. Our invoice to cover the costs of the technical review is subject to a separate correspondence

A copy of the documentation appropriately stamped to indicate our review is being retained. If you need to contact ABS regarding this review please call Nina Edmonds on +44 (0)20 7377 4494 or e-mail nedmonds@eagle.org.

Very truly yours

Dimitrios G. Kostaras
Vice President of Engineering
ABS Europe Ltd.

Nikolaos Vrellos
Senior Engineer, Materials
London Offshore Engineering Department

CC: ABS Gliwice
EC: ABS Houston Materials Dept



Drawing List

Engineering Office:	London Engineering Department	
Submitter:	ARCELORMITTAL POLAND S.A. UNIT IN DABROWA GORNICZA (470500)	
Drawing No	Revision No	Drawing Title
Correspondence	-	ABS London Plan Approval Request - AMP Dabrowa Gornicza
GW2557671	-	ABS Checksheet on Steel Mill Approval - Plant Survey
combined action 1999	-	test reports 1999
Huta Pokoj - Statistical Data	-	Huta pokoj statistical data
statistics combined	-	Chemical statistics
ABS Rvw Ltr HW Pietrzak	-	Rvw Ltrr rolling plant
AMP Declaration	-	Non changes declaration
AMP_Cert_ISO9001	-	ISO 9001
combined action 1997	-	test reports 1999